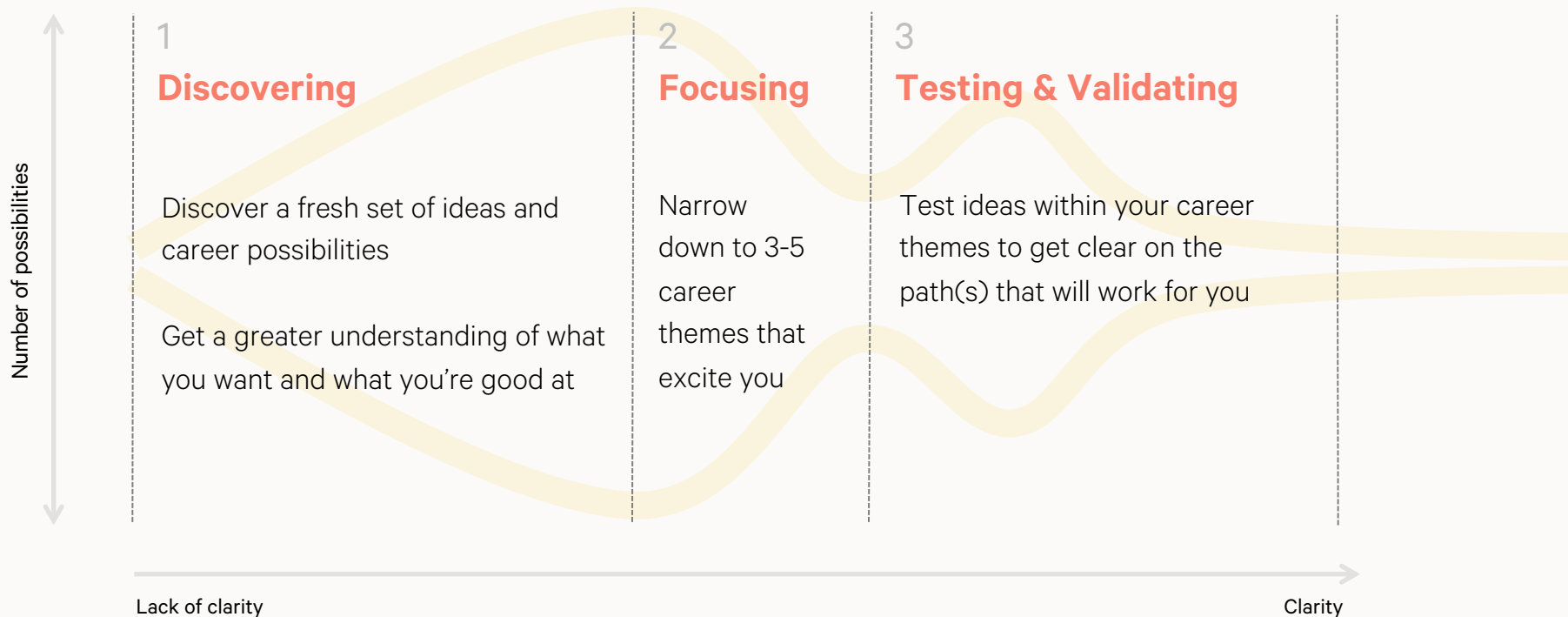


The Career Change Map



Careershifters